



## INVERPULSE 60.30 WAVE 230V/400V + ACC.



### Overview

#### INVERPULSE 60.30 WAVE 230V/400V + ACC.

cod. 816175

Microprocessor controlled, MIG-MAG/FLUX/BRAZING/MMA/TIG DC-Lift inverter multiprocess welding machine with 4 rolls wire feeder.

The WAVE OS system makes welding operations: customisable to suit customer-specific requirements; traceable and analysable, by saving data via USB; simplified, thanks to SYNERGIC adjustment of parameters.

It is possible to operate on different welded materials (steel, stainless steel, aluminium), brazed materials (galvanised and zinc-plated sheet metal) in pulse and double pulse and with advanced welding arcs (ROOT-MIG, ATC, DEEP MIG (PULSE and POP), AB PULSE, AB POP).

Complete with VRD device.

Supplied with various stored welding programs, it is also possible to store, trace and export more customized programs.

Complete with MIG-MAG torch, cable and earth clamp.



MMA TIG DC LIFT



REMOTE CONTROLS



CE MARKING



MIG-MAG FLUX



COIL 15 kg



EAC CERTIFICATION



3 PH 230V-400V

### Technical data



THREE PHASE MAINS VOLTAGE 230 / 400 V



MAX ABSORBED POWER 12,6 / 16,5 kW



INOX WELDING WIRE DIAMETER 0,8 - 2 mm



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MAINS FREQUENCY 50 / 60 Hz	ABSORBED POWER AT 60% 6,4 / 9,4 kW	ALUMINIUM WELDING WIRE DIAM. 0,8 - 1,6 mm
CURRENT RANGE 20 - 320 / 20 - 400 A	EFFICIENCY 89 V	FLUX CORED WELDING WIRE DIAM. 1 - 2 mm
DC CURRENT 200 / 270 A	POWER FACTOR (cosphi) 0,8	BRAZING WIRE DIAM. 0,8 - 1,2 mm
MAX NO LOAD VOLTAGE 106 / 73 V	D. USABLE ELECTRODES IN DC 1,6 - 8 mm	PROTECTION DEGREE IP23
MAX ABSORBED CURRENT 33 / 25 A	STEEL WELDING WIRE DIAMETER 0,6 - 2 mm	DIMENSIONS 103 x 51 x 145 cm
ABSORBED CURRENT AT 60% - MAX 17 / 15 A		

### Included Accessories

PVC GAS HOSE - 110004

FEED ROLL 4R 0,8FE-1,0FE "P-K" - 722227

FEED ROLL 4R 1,2FE-1,6FE "P-K" - 722241



CABLE 50 MMQ 3 M WORK CLAMP DX50 - 723031

MT40 MIG TORCH 4M - 742820