



## INVERPULSE 60.40 WAVE 230V/400V + ACC.



### Overview

#### INVERPULSE 60.40 WAVE 230V/400V + ACC.

cod. 816178

Microprocessor controlled, MIG-MAG/FLUX with gas/BRAZING/MMA/TIG DC-Lift inverter multiprocess welding machine with 4 rolls wire feeder.

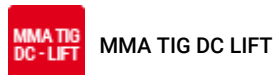
The WAVE OS system makes welding operations: customisable to suit customer-specific requirements; traceable and analysable, by saving data via USB; simplified, thanks to SYNERGIC adjustment of parameters.

It is possible to operate on different welded materials (steel, stainless steel, aluminium), brazed materials (galvanised and zinc-plated sheet metal) in pulse and double pulse and with advanced welding arcs (ROOT-MIG, ATC, DEEP MIG (PULSE and POP), AB PULSE, AB POP).

Complete with VRD device.

Supplied with various stored welding programs, it is also possible to store, trace and export more customized programs.

Complete with MIG-MAG torch, cable and earth clamp.



MMA TIG DC LIFT



REMOTE CONTROLS



CE MARKING



MIG-MAG FLUX



COIL 15 kg



EAC CERTIFICATION



3 PH 230V-400V

### Technical data



THREE PHASE MAINS VOLTAGE 230 / 400 V



















MAX ABSORBED POWER 17 / 23 kW



INOX WELDING WIRE DIAMETER 0,8 - 2,4 mm



## INVERPULSE 60.40 WAVE 230V/400V + ACC.

 MAINS FREQUENCY 50 / 60 Hz	 ABSORBED POWER AT 60% 11 / 15 kW	 ALUMINIUM WELDING WIRE DIAM. 0,8 - 1,6 mm
 CURRENT RANGE 20 - 400 / 20 - 500 A	 EFFICIENCY 90 V	 FLUX CORED WELDING WIRE DIAM. 1 - 2,4 mm
 DC CURRENT 330 / 400 A	 POWER FACTOR (cosphi) 0,8	 BRAZING WIRE DIAM. 0,8 - 1,2 mm
 MAX NO LOAD VOLTAGE 110 / 85 V	 D. USABLE ELECTRODES IN DC 1,6 - 8 mm	 PROTECTION DEGREE IP23
 MAX ABSORBED CURRENT 42 / 35 A	 STEEL WELDING WIRE DIAMETER 0,6 - 2,4 mm	 DIMENSIONS 103 x 51 x 145 cm
 ABSORBED CURRENT AT 60% - MAX 32 / 23 A		

### Included Accessories

PVC GAS HOSE - 110004

FEED ROLL 4R 0,8FE-1,0FE "P-K" - 722227

FEED ROLL 4R 1,2FE-1,6FE "P-K" - 722241

MT40 MIG TORCH 4M - 742820

WORK CLAMP + CABLE 70MMQ 3M AX70 - 804222